

PIONER PLUS

MODIFIED ACRYLIC UNIVERSAL FINISH COATING

N10029

PRODUCT DESCRIPTION Modified acrylic universal finish for exteriors
& INTENDED USES

FEATURES

- Excellent weathering properties
- High resistance to sea water and oil
- Compatibility with all various coating systems
- Quick drying

COLOUR(S) White, Black, Green, Oxide Red and Colours

APPLICATION METHOD

Airless spray	: Recommended
Nozzle tip	: 0.017~0.019"
Fluid pressure	: 100~150kg/cm ²
Thinning	: 0~3% by volume
Conventional spray, brush or roller	

THINNER Thinner No. 7

MIXING RATIO Ready to use

POT LIFE	【Temperature】	5 °C	10 °C	20 °C	30 °C
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TYPICAL FILM THICKNESS	【Wet】	103 μm
	【Dry】	40 μm

SOLID VOLUME RATIO 39 %

SPREADING RATE

【Theoretical】	9.7 m ² /litre
【Practical】	Varies depending on surface conditions, environment, application, etc.

DRYING TIME	【Temperature】	5 °C	10 °C	20 °C	30 °C
	【Set to touch】	1 hr	45 min	30 min	20 min
	【Dry Hard】	6 hrs.	4 hrs.	3 hrs.	2 hrs.
	【Before Flooding】	--	--	--	--

OVERCOATING INTERVAL	【Minimum】	16 hrs.	10 hrs.	4 hrs.	3 hrs.
	【Maximum】	--	--	--	--

SHELF LIFE 12 months